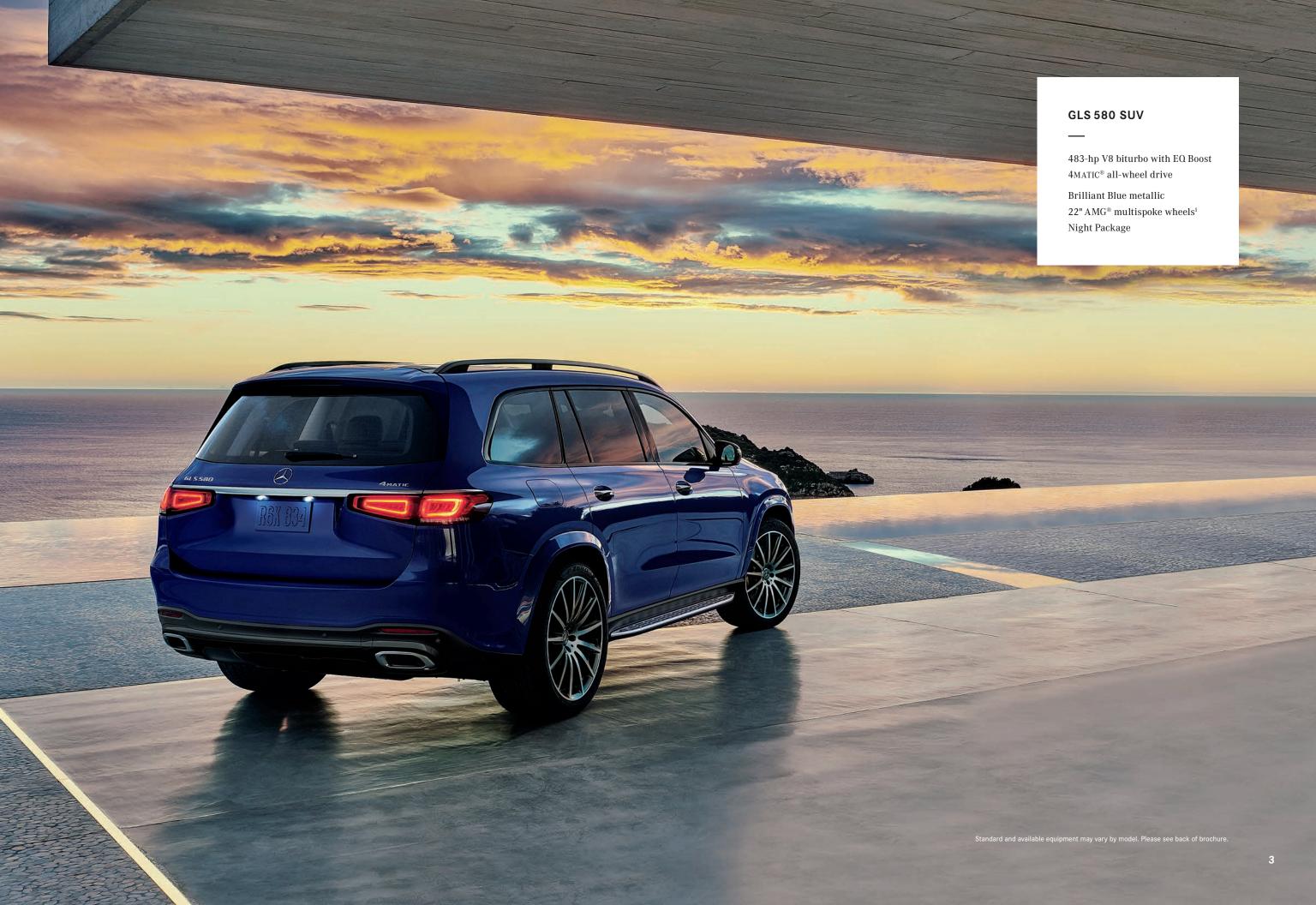


THE ALL-NEW 2020 GLS 04 **Key Features** 06 MODELS Admiration is its aspiration. Model Overview 16 Packages seats—with comforts that start at first class, and aim for executive jet. Intuitive touch controls, and an industry-advancing voice assistant. All 18 wrapped in fine furnishings and a body that's elusive to the wind, but SUVs magnetic to admiring eyes. The summit of SUVs has been elevated. 24 **Build Your Own** 28 Ownership













PERFORMANCE

Inline-6 turbo or V8 biturbo engine, both with electric EQ Boost Integrated Starter-Generator (ISG)

9G-TRONIC 9-speed automatic transmission with shift paddles

DYNAMIC SELECT drive modes

 4MATIC^{\otimes} all-wheel drive with fully variable torque distribution

4-wheel independent self-leveling, adaptive AIRMATIC® suspension, or E-ACTIVE BODY CONTROL with camera-based road scan and curve tilting function*

Off-Road Package* including 2-speed transfer case, additional drive mode

ECO Start/Stop system

DESIGN

Ultra Range active LED headlamps, LED taillamps

7-seat or 6-seat cabin configuration

19" to 23" alloy wheels*1

Night Package*

Power tilt/sliding sunroof, or power Panorama roof*

Hand-fitted upholstery in MB-Tex, leather,* Nappa leather,* or Exclusive Nappa leather*

Numerous options in cabin trim: 5 woods, aluminum, or woven metal

64-color LED ambient lighting and illuminated front door sills

MB-Tex or Nappa leather dash trim*

SAFETY

Intelligent Drive* driver assistance suite, including Active Distance Assist DISTRONIC, Active Stop-and-Go Assist, Active Brake Assist with Cross-Traffic Function, Active Lane Change Assist, Evasive Steering Assist, Active Speed Limit Assist, PRE-SAFE® PLUS for rear impacts, and PRE-SAFE Impulse Side

Radar-based Active Brake Assist collision mitigation, Blind Spot Assist w/Exit Warning, PRE-SAFE Sound hearing protection technology

Mercedes-Benz Emergency Call

Multicamera Surround View System

Trailer Stability Assist and Crosswind Assist

LUXURY

Burmester® or Burmester High-End 3D* surround sound systems

Heated power front seats w/memory; power-adjustable 40/20/40-split 2nd row (or twin captain's chairs); power-folding 50/50-split 3rd row

Ventilated/massaging front seats;* heated/ventilated/massaging 2ndrow seats;* heated 3rd-row seats*

Executive Rear Seat Package and Executive Rear Seat Package Plus

KEYLESS-GO,® hands-free liftgate

Dual-zone, 4-zone* or 5-zone* climate control with dust and odor filters; new ENERGIZING Comfort*

Soft-close doors*

TECHNOLOGY

Dual 12.3" reconfigurable color screens (instruments and central multimedia touchscreen), plus Touch Control Buttons on steering wheel, and touchpad in console

Mercedes-Benz User Experience (MBUX); "Hey, Mercedes" voice assistant with Natural Language Understanding; motion-sensing MBUX Interior Assistant*

Apple CarPlay[™] and Android Auto

Wireless phone charging

Mercedes me connect featuring smartphone app with Remote Start, 4G LTE WiFi,* and more²

Hands-free Active Parking Assist

It's been called "the S-Class of SUVs" for a simple reason. Like the flagship Mercedes-Benz sedan, the GLS aims to be a beacon of inspiration and a role model of innovation for all other SUVs.

^{*}Optional or not available on some models Please see back of brochure.



THE LAP OF LUXURY TAKES A

LEAP AHEAD

A grand capacity for captivating

It should come as no surprise that a large luxury SUV is spacious, but the GLS makes its accommodations truly special as well. Premium materials, multicolor lighting and advanced acoustics are yours to enjoy from power-adjustable seats—even the second row.³ And unlike SUVs with pickup-truck roots, the independent air suspension helps make the third row chair-height and couch-comfy.

Enchantment in every detail

The delights of the GLS reveal its soul on every surface: All-road agility and off-road ability that defy its abundant room and comfort. Innovations that work with intuitive ease, from its lifelike voice assistant to a one-touch mode for automatic carwashes. And new cabin configurations that assert its kinship with the legendary S-Class sedan.

GLS SUV models

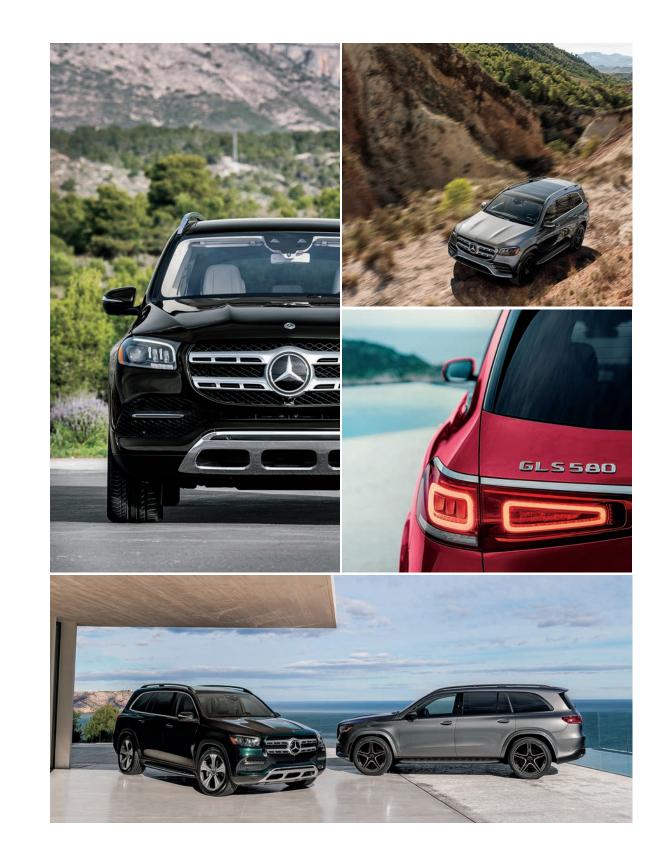
GLS 450 SUV

362-hp inline-6 turbo with EQ Boost Integrated Starter-Generator, 4MATIC fully variable all-wheel drive

GLS 580 SUV

483-hp V8 biturbo with EQ Boost Integrated Starter-Generator, 4MATIC fully variable all-wheel drive

Please see endnotes at back of brochure.





SOCIABLE

CLIMBER

Torque and tenacity, raised to a higher power

Like its name implies, the GLS inherits its family values from the iconically rugged G-Class SUV and indulgent, innovative S-Class. Its powerful engines feature EQ Boost, a 48-volt breakthrough that adds efficient, electric torque. Its 4MATIC® all-wheel drive can vary the torque sent to either axle from 0 to 100% based on each wheel's grip. Its suspension can adapt its firmness and ride height as roads and loads vary, or you can raise it at the push of a button. There's also an advanced active suspension option that scans the road with a camera, tilts into curves, and can even rock the GLS free in sand.

Capability highlights

362-hp inline-6 turbo or 483-hp V8 biturbo engine with electric EQ Boost

4MATIC® all-wheel drive with fully variable torque to front/rear wheels

Adaptive AIRMATIC® suspension or E-ACTIVE BODY CONTROL with roadscanning camera and curve tilting*

Off-Road Package⁴ with 2-speed transfer case, Downhill Speed Regulation (DSR)*

7,700 lbs of towing capacity,⁵ with standard Trailer Stability Assist*

An advanced 48-volt architecture—quadruple the capacity of ordinary vehicles—is the force behind the innovative gas-electric powertrains and available active suspension.

*Optional or not available on some models.
Please see back of brochure.





SPARE NO

EXPANSE

A sensation for every sense

Beyond materials that feel as rich as they look, a GLS tempts all your senses and satisfies them harmoniously: Surround sound with artful metal speaker grilles. Up to five climate zones, with massage and aromatherapy available. Ambient lighting in 64 colors. And a feature that unites them all to rejuvenate your body and spirit.

Sumptuous with six or seven seats

Passenger comfort is the first priority of the second row. A power-adjustable, 40/20/40-split seat is standard. You can specify twin power captain's chairs at no charge. Or opt for Executive seating with wireless charging, a tablet to control cabin features, plus ventilation and massage.

The fully independent air suspension elevates comfort for every passenger, especially in the third row, where it enhances legroom and ride quality.

Luxury highlights

Heated front, 2nd-row* and 3rd-row* seats; ventilated/massaging front and 2nd-row seats*; heated front and 2nd-row armrests*

64-color LED ambient lighting

Dual-, 4- or 5-zone climate control*

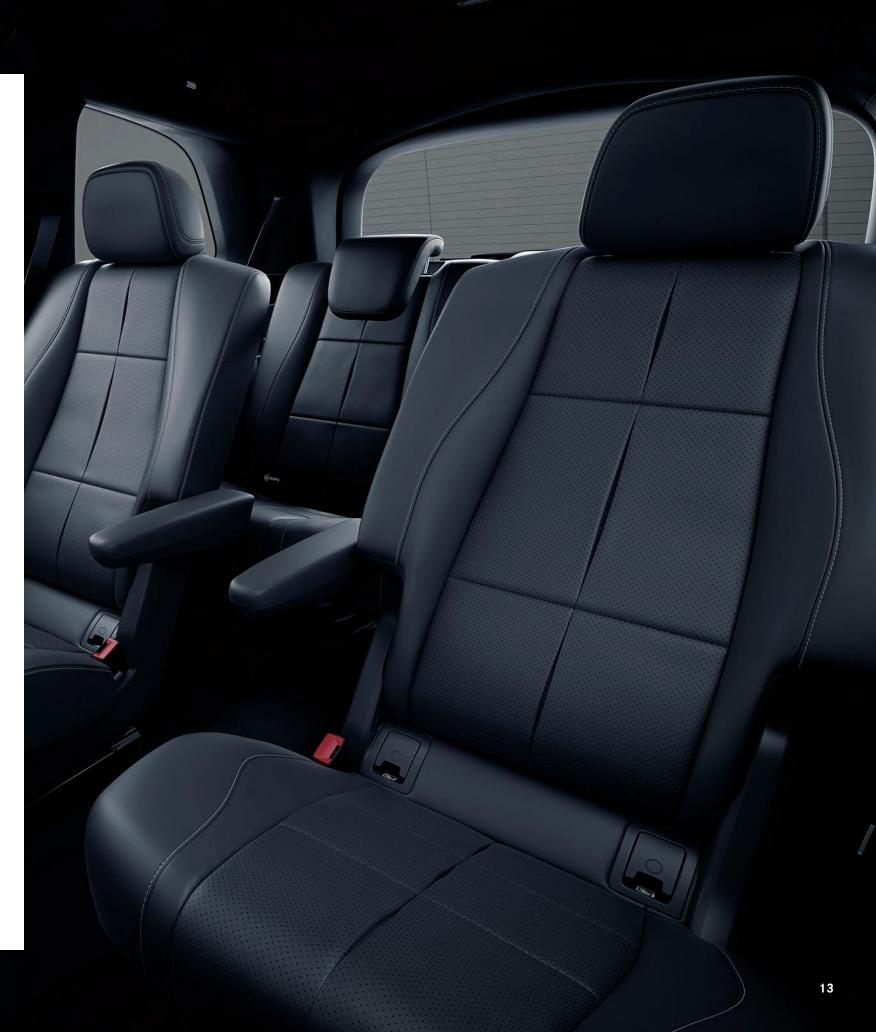
New ENERGIZING Comfort Plus with up to 8 programs of seating/climate comfort, ambient lighting and music; plus cabin-air ionizer and fragrance*

Burmester® Surround Sound or High-End 3D Surround Sound*

Heated/cooled cupholders,* power 2nd-row sunshades*

*Optional or not available on some models.

Please see back of brochure.



PROTECTIVE IN

NATURE

Virtual eyes, even for your ears

Standard radar and camera systems keep their virtual eyes vigilant. Active Brake Assist can keep a lookout for frontal collisions. Blind Spot Assist helps watch your sides, and can even alert passengers not to open a door if traffic's coming after you park. The GLS can even pretrigger your ears' natural defenses before an impact.

Take change, and traffic jams, in stride

With an available package of advanced driver assists, your GLS can change lanes with a tap of a turn signal, spot a traffic jam ahead, and guide you through. It can also tap into the navigation to slow your cruising speed for school zones, toll plazas and highway offramps.

Safety highlights

Radar-based Active Brake Assist frontal collision mitigation, PRE-SAFE® with hearing protection technology

Active Parking Assist, 10 Blind Spot Assist with Exit Warning Assist

Multicamera Surround View System¹¹

Driver Assistance Package PLUS* with Active Distance Assist DISTRONIC® cruise control; Route-based Speed Adaptation; Evasive Steering Assist; Active Emergency Stop, Lane Change, Lane Keeping, Speed Limit, Steering and Stop-and-Go Assists; PRE-SAFE PLUS and Impulse Side; and more®

More than half a century of pioneering safety systems define its family legacy. A GLS applies its inherent fortitude and foresight to help it look out for yours.







PREDICTIVE WITH

HUMAN NATURE

Touch it, tell it, or even point to it

Say "Hey, Mercedes" to operate cabin features or locate destinations using everyday language—just like you'd ask a real person. Standard dual 12.3" displays include a central touchscreen that can overlay instructions onto live video* of where you're turning. The MBUX Interior Assistant* lets you control features with hand gestures.

Pure sound starts with pristine quiet

HD Radio® stations, SiriusXM,¹² global TuneIn Radio*² and Bluetooth® audio streaming are all presented in rich, lifelike Burmester® Surround Sound. Indulge your ears even further with acoustic glass and insulation, or 25-speaker Burmester High-End 3D Surround Sound.

The MBUX voice assistant uses artificial intelligence so it's easy for you to learn.
The way it also learns you is pure genius.

Technology highlights

Mercedes-Benz User Experience (MBUX) with natural voice assistant, touchscreen, console touchpad, and steering-wheel Touch Controls

MBUX Interior Assistant*

Navigation¹³ with augmented video* using live imagery of surroundings

Apple CarPlay™ and Android Auto,¹⁴ nine USB-C ports;¹⁵ wireless charging

Head-Up Display16*

LED Intelligent Light System with Ultra Range Highbeam headlamps*

*Optional on some models.

Please see back of brochure





REAR SEAT PACKAGES

Executive Rear Seat Package (7-seater only): 2nd-row MBUX tablet and wireless charging 2nd-row comfort-type head restraints 2nd-row side-impact air bags

Executive Rear Seat Package Plus:
Contents of Executive Rear Seat Package
Heated, ventilated and massaging multicontour
outboard 2nd-row seats

NIGHT PACKAGE

Gloss black exterior accents: grille bar trim, front and rear apron trim, front underguard Matte black roof rails
21" AMG® twin 5-spoke wheels¹ w/black accents (or options up to 23")



COMFORT PACKAGES

ENERGIZING Package Plus:

Ventilated, massaging multicontour front seats
Air Balance cabin-air ionizer and fragrance
Six selectable programs uniting ambient light,
sound, climate, seat comfort, and fragrance

Warmth & Comfort Package: Rapid heating for front seats Heated front and 2nd-row armrests

Bring your dream to your driveway

Even with its generous standard features, an enticing menu of options and packages lets you create a GLS that's tailored to the many ways your family will enjoy it. Thoughtfully curated option packages—including the selection shown here—make it easy to add related features that are even more appealing in concert than they are individually. There's also a diverse selection of individual options and Genuine Mercedes-Benz Accessories that help you make your GLS the ideal SUV for everyday enjoyment and experiences of a lifetime.

Package contents and standard equipment vary by model. Turn to page 24 or visit MBUSA.com/GLS for details.

Other packages and options

Convenience Package
Driver Assistance Package PLUS
E-ACTIVE BODY CONTROL Package
Off-Road Package
Acoustic Comfort Package

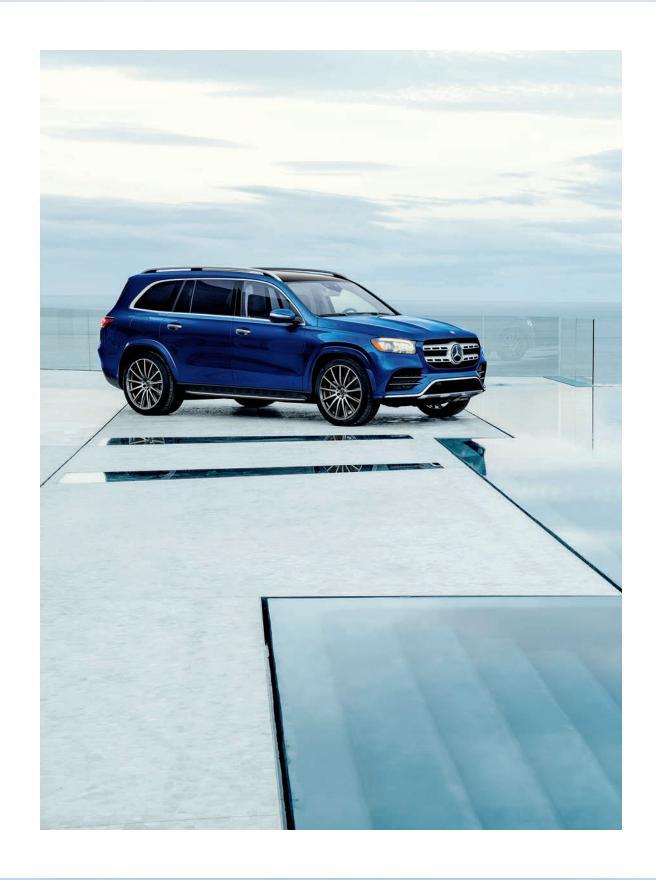
Panorama roof
Illuminated running boards
Soft-close doors
Trailer hitch (Class IV)⁵
Heated or wood/leather steering wheel
4-zone or 5-zone climate control
Heated 2nd-row and 3rd-row seats
Power 2nd-row side-window sunshades
Heated and cooled 2nd-row cupholders
Burmester® High-End 3D Surround Sound System

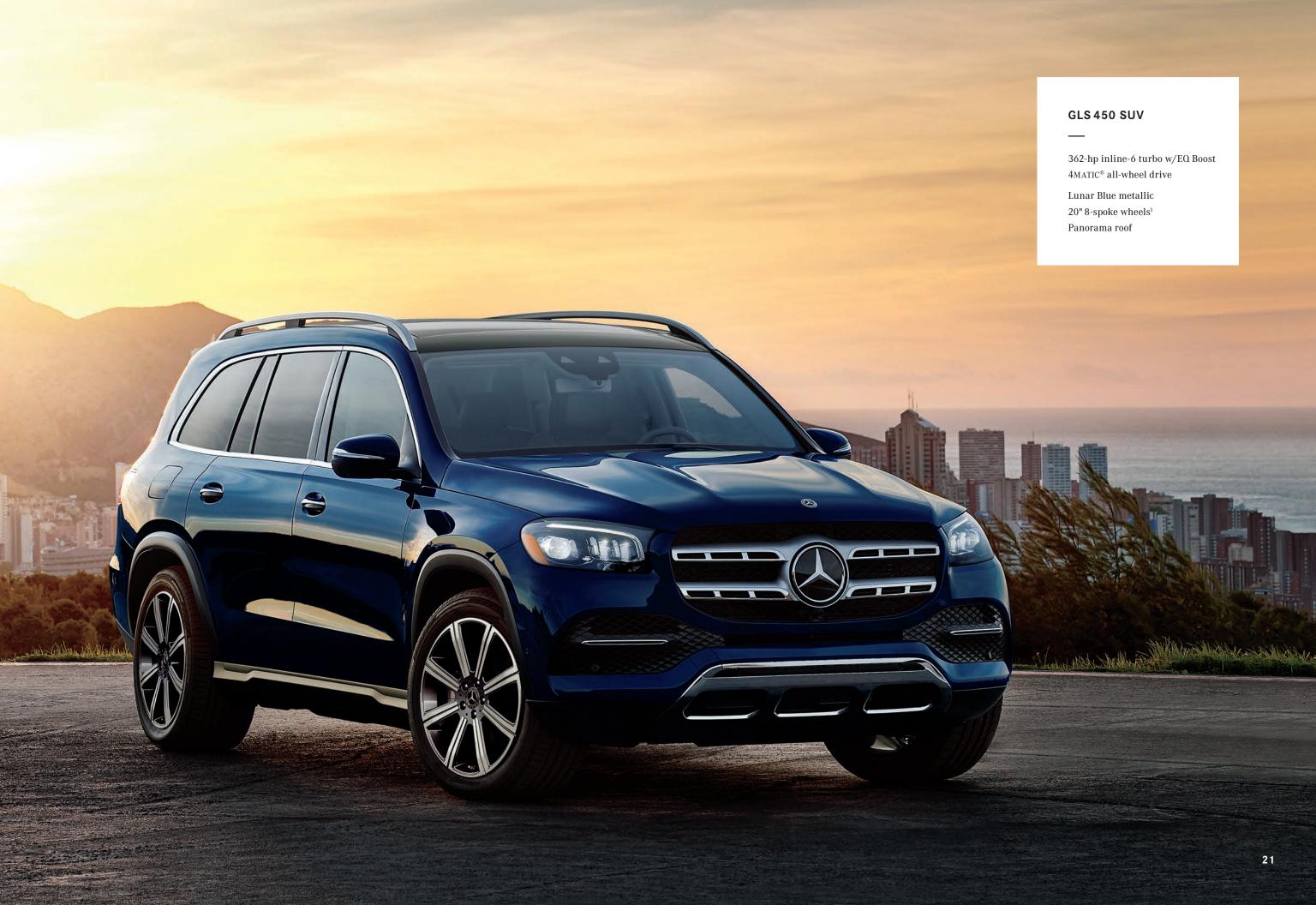
Your dream SUV might be outfitted for a family adventure, a night on the town, or simply to make everyday driving feel like a visit to the spa. The greatest versatility of the GLS is how one SUV can fulfill all of those.

Please see endnotes at back of brochure

THE GLS SUVs

In an ever-more crowded field of luxury SUVs, the new GLS is not just more spacious. Its leadership in innovation expands as well, to put you first by a truly comfortable margin.





Luxury that's exclusive, and inclusive

Perhaps even more surprising than the huge array of innovative luxuries in the GLS is how many come standard on the GLS 580: Five climate control zones. Massaging front seats. Soft-close doors. Every GLS also includes a hands-free tailgate, KEYLESS-GO,® power-folding mirrors and wireless phone charging.

A mode for any road, or mood

Countless GLS features are reconfigurable to suit a season, situation, or state of mind. DYNAMIC SELECT drive modes let you fine-tune the shifting, steering and suspension. Dual 12.3" digital displays let you customize info readouts and instrumentation. And you can set the cabin aglow in a range of 64 colors.

Emphasize, and supersize, your style

Both GLS models offer a choice of five wheel styles.¹ Choose from 19" to 21" sizes on the GLS 450. For the GLS 580, AMG[®] wheels from 21" to an incredible 23" option fill out the flared fenders of its AMG body styling. A Night Package adds black body accents.

Beyond active suspension, proactive

Available E-ACTIVE BODY CONTROL is so advanced its road-scanning camera can prepare for a bump or dip before you reach it. High-output electronics and hydraulic pressure help it respond quickly on-road, and let it rock the suspension to escape a sand trap.

Wherever you ride in a GLS, you're seated at the forefront of luxury and the leading edge of innovation. Technology that reaches into the future is united with the timeless appeal of room to stretch out.





ITS EXCELLENCE IS EVIDENT

EVERYWHERE

The GLS 450 and GLS 580 SUVs

Go ahead, take a good look at the GLS. Examine all three rows of seating and you'll find an abundance of luxuries amid ample room to lounge. Peek under the power domes of its hood and you'll see an innovative gasoline-electric powerplant, plus a turbo or two. Now, take its good looks on the road—solo or with a full team of passengers—and prepare to be surprised. As you revel in how uncannily agile it is for a large SUV—a benefit of its adaptive air suspension—those in third row may not even notice how the GLS quashes the "pitching" typical of lesser SUVs.

A GLS is not just outfitted to reward you no matter where you take a seat. It's engineered to be confident, capable and comfortable wherever you take the entire SUV—off-road⁴ or traffic jam, crosstown errands or epic roadtrip. In standard form, it sets new standards in responsiveness—from variable-torque 4MATIC® all-wheel drive to its "Hey, Mercedes" voice assistant that gets to know you. And with options like cockpit gesture control, or arguably the most advanced active suspension ever in an SUV, how far can you take your GLS? You'll find the answer is everywhere.

Please see endnotes at back of brochure.

BUILD YOUR OWN

Specifications	GLS 450 SUV	GLS 580 SUV 4.0L V8 biturbo with Direct Injection and EQ Boost Integrated Starter-Generator (ISG)	
Engine Type	3.0L inline-6 turbo with Direct Injection and EQ Boost Integrated Starter-Generator (ISG)		
Power	362 hp @ 5,500-6,100 rpm	483 hp @ 5,500 rpm	
Torque	369 lb-ft @ 1,600-4,500 rpm	516 lb-ft @ 2,000-4,000 rpm	
Automatic transmission	9G-TRONIC 9-speed with shift paddles	9G-TRONIC 9-speed with shift paddles	
Acceleration, 0-60 mph ¹⁷	5.9 sec	5.2 sec	
Wheels ¹	19" twin 5-spoke with all-season tires	21" AMG® twin 5-spoke with all-season tires	
Suspension	4-wheel independent double-wishbone front/multilink rear with self-leveling AIRMATIC® and Adaptive Damping System (ADS)	4-wheel independent double-wishbone front/multilink rear with self-leveling AIRMATIC and Adaptive Damping System Plus (ADS PLUS)	
Drivetrain	4MATIC® fully variable all-wheel drive	4MATIC fully variable all-wheel drive	

KEY STANDARD FEATURES

GLS 450	GLS 580	Performance and efficiency		
•	•	ECO Start/Stop system DYNAMIC SELECT		
•	•	4MATIC all-wheel drive with fully variable front/rear torque distribution		
•	•	AIRMATIC with Adaptive Damping System (ADS PLUS on GLS 580), 4-wheel level control, and speed/mode-based or driver-selectable ride height		
•	•	One-touch "Carwash mode" Adapts various settings, sensors and suspension		
		Cofety and accurate		

•	One-touch "Carwash mode" Adapts various settings, sensors and suspension
	Safety and security
•	Active Brake Assist ⁶ radar-based forward collision mitigation ATTENTION ASSIST®18
•	Car-to-X Communication ¹⁹
• •	PRE-SAFE® PRE-SAFE Sound hearing protection technology®
• •	Electronic Stability Program (ESP®) Adaptive braking technology: Predictive Brake Priming, Automatic Brake Drying, Hill-Start Assist, brake HOLD feature Emergency-sensing Brake Assist (BAS®) Advanced Tire Pressure Monitoring System
• •	Mercedes-Benz Emergency Call service 7 air bags
• •	Crosswind Assist Trailer Stability Assist ⁵
• •	Blind Spot Assist with Exit Warning Assist ⁷ Active Parking Assist ¹⁰ Surround View System ¹¹

LED headlamps, Daytime Running Lamps, and taillamps

Adaptive Highbeam Assist

Integrated garage-door opener

Power liftgate with HANDS-FREE ACCESS

Rain-sensing windshield wipers

Antitheft alarm system with remote panic feature

Rear-window wiper/washer with auto-on in Reverse

Standard
 Optional
 ▲ No-charge option
 Not available

● KEYLESS-GO®

O Soft-close doors

Intelligent Light System with Ultra Range headlamps

GLS 450	GLS 580	Comfort and convenience
• • •	•	Heated power front seats with 3-position memory Ventilated and multicontour front seats with massage feature Power-adjustable 40/20/40-split folding 2nd-row seats with EASY-ENTRY® Power-folding 50/50-split 3rd-row seats
•	•	Power tilt/telescoping steering column, included in driver-seat memory Multifunction steering wheel with Touch Control Buttons 3-spoke steering wheel with Nappa leather trim Flat-bottom on GLS 580
0	•	Dual-zone automatic climate control with dust/pollen and odor filters 5-zone automatic climate control with dust/pollen and odor filters Power tilt/sliding tinted glass sunroof 64-color LED ambient lighting; illuminated front door sills
•	•	Retractable/removable luggage cover w/stowage area under cargo floor 12V power outlet in cargo area Household-type 115-volt AC power outlet
•	•	Heated power side mirrors with power fold-in Auto-dimming driver-side and inside rearview mirrors
		Entertainment and navigation
•	•	Reconfigurable 12.3" digital instrument cluster 12.3" high-resolution color touchscreen multimedia display Console-mounted central touchpad controller with multitouch gestures (swipe, pinch to zoom) Color multifunction display (integrated with instrument cluster)
•	•	Mercedes-Benz User Experience (MBUX) "Hey, Mercedes" voice assistant with Natural Language Understanding
•	•	Apple CarPlay [™] and Android Auto¹⁴ MB Navigation¹³ with no-charge over-the-air map updates for 3 years 3 years of Live Traffic Information via <i>Mercedes me connect</i> ²
•	•	Burmester® Surround Sound System SiriusXM 6-month All Access trial ¹²
•	•	Nine USB-C ports ¹⁵ Hands-free Bluetooth interface Bluetooth® audio streaming HD Radio™ receiver Inductive wireless charging with NFC pairing ²⁰
•	•	3 years of <i>Mercedes me connect</i> services ²

Dimensions		GLS 450 SUV	GLS 580 SUV
Wheelbase		123.4"	123.4"
Overall length		205.0"	205.2"
Overall height		71.8"	71.8"
Overall width	w/mirrors	84.9"	84.9"
Curb weight		5,467 lbs	5,699 lbs
Headroom	1st/2nd row	39.4" / 40.2"	39.4" / 40.2"
Legroom	1st/2nd row	40.3" / 41.9"	40.3" / 41.9"
Shoulder room	1st/2nd row	59.3" / 58.5"	59.3" / 58.5"
Cargo capacity,21	Behind 3rd row	17.4 cu ft	17.4 cu ft
floor to ceiling	w/3rd row folded	42.7-48.7 cu ft (w/standard power 3-passenger 2nd-row seat)	42.7-48.7 cu ft (w/standard power 3-passenger 2nd-row seat)
w/2nd and 3rd rows folded		84.7 cu ft	84.7 cu ft

GLS 450	GLS 580	Option Packages
Δ	Δ	6-seat cabin configuration • Twin power 2nd-row captain's
_	_	Formation Board Cont Board

- O O Executive Rear Seat Package Requires 7-seat cabin configuration
 - Executive Rear Seat Package Requires 7-seat cabin configuration
 2nd-row outboard comfort-type head restraints
 - Zna-row outboard comfort-type nead restraints
 - 2nd-row wireless charging and additional USB-C ports¹⁵
 Wireless, detachable 2nd-row MBUX tablet for control of cabin settings
 - 2nd-row side-impact air bags
- O O Executive Rear Seat Package PLUS Requires 7-seat cabin configuration, and ventilated front seats or ENERGIZING Pkg PLUS
 - Contents of Executive Rear Seat Package
 - Heated, ventilated and multicontour 2nd-row seats with massage feature

O – Convenience Package

- 4-zone automatic climate control
- Ventilated front seats Std on GLS 580

O O Warmth & Comfort Package

- · Rapid heating feature for front seats
- Heated front and 2nd-row armrests

O O Air Balance Package

Air Balance cabin-air purification and cabin fragrance systems

O O ENERGIZING Package PLUS Requires Warmth & Comfort Pkg

- Contents of Air Balance Package
- ENERGIZING Comfort
- Ventilated and multicontour front seats with massage feature
 Also available separately on GLS 450; std on GLS 580

O Driver Assistance Package PLUS⁹ GLS 450 requires leather upholstery, and multicontour front seats or ENERGIZING Pkg PLUS

- Active Distance Assist DISTRONIC, Active Steering Assist²²
- Active Distance Assist DISTRONIC, Active Steering Assist
 Active Brake Assist with Cross-Traffic Function²³
- PRE-SAFE PLUS rear collision detection/prep,²⁴ PRE-SAFE Impulse Side
- Active Blind Spot Assist, Active Lane Keeping Assist¹⁸
 Active Lane Change Assist, Active Stop-and-Go Assist
- Route-based Speed Adaptation,²⁶ Active Speed Limit Assist
- Evasive Steering Assist,²⁷ Active Emergency Stop Assist

O Night Package

- Gloss Black exterior accents; matte black roof rails
- 21" AMG twin 5-spoke wheels w/black accents

O O E-ACTIVE BODY CONTROL Package Requires 20" or larger wheels

- E-ACTIVE BODY CONTROL
 - Underguard

O Off-Road Package Requires underguard or E-ACTIVE BODY CONTROL Pkg

- Enhanced Off-road driving program⁴
- 2-speed transfer case with low range
- Downhill Speed Regulation (DSR)

GLS 450 GLS 580 Individual options O Speed Limit Assist Active version available in Driver Assistance Pkg PLUS O Trailer hitch (Class IV)⁵ O MAGIC VISION CONTROL heated wiper/washer system O Underguard Requires Off-Road Pkg; also in E-ACTIVE BODY CONTROL Pkg O O Panorama roof Soft-close doors O Illuminated running boards O O Heated steering wheel Replaces flat-bottom wheel with round wheel on GLS 580 O Wood/leather steering wheel Requires Natural Grain Grey Oak, Natural Grain Brown Walnut or designo Brown Linden "Flowing Lines" wood trim; replaces flat-bottom wheel with round wheel on GLS 580 O O Topstitched MB-Tex upper dash and door trim O Nappa leather upper dash and door trim Requires Exclusive Nappa leather O O Exclusive Trim Package NA with aluminum or Metal Weave trim O O Acoustic Comfort Package O O Burmester High-End 3D Surround Sound system NA w/MBUX Interior Assistant O O MBUX Augmented Video for Navigation¹³ O O Head-Up Display¹⁶ O MBUX Interior Assistant (driver and front-passenger gesture control) • Ventilated front seats Also in Convenience Pkg and ENERGIZING Pkg Plus Multicontour front seats with massage Requires ventilated front seats and leather upholstery. Also in ENERGIZING Pkg Plus O O Heated 2nd-row seats O Heated 3rd-row seats Requires heated 2nd-row seats or Exec Rr Seat Pkg PLUS O - 4-zone climate control Also in Convenience Pkg for GLS 450 5-zone climate control Power 2nd-row side-window sunshades In Convenience Pkg for GLS 450 O Heated and cooled front cupholders O Heated and cooled 2nd-row cupholders Requires either Exec Rr Seat Pkg O designo Black DINAMICA headliner NA w/Macchiato Beige upholsteries Grey Linden wood trim ▲ Aluminum trim with Longitudinal Grain O O Natural Grain Grey Oak wood trim O Natural Grain Brown Walnut wood trim O designo Natural Grain Black Flamed Ash wood trim²⁸

O O designo Brown Linden "Flowing Lines" wood trim²⁸

O Metal Weave trim²⁸

O ▲ Metallic paintwork

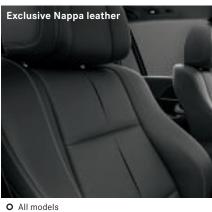
O O designo paintwork

Please see endnotes at back of brochure.

UPHOLSTERY







UPHOLSTERY COLORS

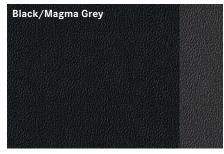






MB-Tex or Leather



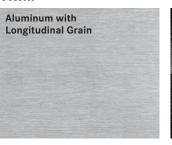


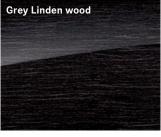
Exclusive Nappa leather

• GLS 580

TRIM

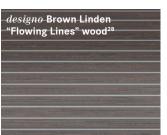
Leather



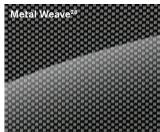












Standard O Optional **▲** No-charge option

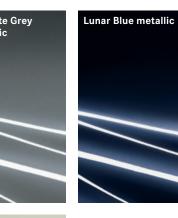
PAINTWORK



















WHEELS







20" 8-spoke O GLS 450



20" twin 5-spoke O GLS 450



O GLS 450



21" 5-spoke O GLS 450



21" AMG® twin 5-spoke w/grey accents ● GLS 580 NA w/Night Package w/black accents **O** GLS 580

Night Package



22" AMG multispoke w/grey accents O GLS 580 NA w/Night Package w/black accents **O** GLS 580 Requires Night Package



23" AMG multispoke w/black accents O GLS 580

THE DIFFERENCE IS IN EVERY

EXPERIENCE

The moment you take delivery of your new Mercedes-Benz, it starts to deliver for you. The joys of driving are engineered to excite and endure. Its progressive technology is designed to keep you connected now, and at the forefront of a changing world. And the people who stand behind your Mercedes-Benz are devoted to earning their Star, and your trust.



Daily commute or roadtrip, thoughtful technology helps make any journey a joy.

Mercedes me connect puts a network of features in your car, on your smartphone, and in the digital world around you.2 And all of them collaborate to help keep you on track, on time, and feeling you're on top of your real world.

- You can remote-start your car, locate where it's parked, configure vehicle settings from your phone, and more.
- You can look up destinations on your phone and send them to the MB Navigation system in your car.
- You can offer WiFi to your passengers, and enjoy audio from all over the planet with TuneIn Radio.

Models with Car-to-X Communication can share info on traffic, road hazards and other conditions with each other, via a central reporting base. So you might find out about a tie-up on your route before you get caught up in it.

Your car's navigation map database can be updated in your driveway, over the air, up to twice a year for three years. There's no need to bring it to the dealership.

Wherever you drive, there's a team of supportive people looking out for you.

Mercedes-Benz was the first automaker to introduce its own Roadside Assistance Program in the US. For more than 35 years, customers have called on—and counted on-factory-trained experts in times of need.²⁹

- · A button in your car can connect you. If an air bag or seat-belt tensioner is activated, your car can place the call on your behalf, and even transmit your location.
- They can send help—usually a trained dealer service technician—to your location, even for a jump-start.
- If you see a warning light, so can the experts, and they can often help diagnose trouble over the phone.

Mercedes me Concierge can fulfill a range of requests like hotel and restaurant reservations for a monthly fee.

- They can look up a destination or point of interest for you, then download it right to your car's MB Navigation.
- They can give turn-by-turn directions as you drive.

Your Mercedes-Benz experience should always feel special.

Driving a Mercedes-Benz feels like joining a club, as well as a family. Wherever you go, you're part of a history that started with the first car, and always keeps racing ahead.

- For decades, groundbreaking innovations have protected, entertained and indulged Mercedes-Benz drivers first. While many have gone on to become the standard for all cars, you get to drive the future, today.
- From the AMG Lounge to #MBPhotoPass on Instagram, Mercedes-Benz owners have many ways to connect and interact.

Your car and your dealer are in on it, too.

- Mercedes me lets your car communicate its service needs to your preferred dealer.
- · Your dealer can reach out to you to book an appointment or offer drive-in service.

Committed to Community

Mercedes-Benz USA is committed to educating and empowering the next generation of diverse leaders. To help equip them with the tools for success, MBUSA partners with two national organizations that invest in the futures of young people in communities across the country. As a Mercedes-Benz driver, you become a part of this effort to give hundreds of thousands of youth a better life today, and all of us a brighter tomorrow. Learn more about how Mercedes-Benz USA gives back at MBUSA.com/community



A nationwide network of youth sports programs, Laureus Sport for Good USA is focused on improving the health, education, employment and social cohesion of youth in underserved communities. Since 2012, Laureus USA has helped nearly half a million young people in 150 cities. To learn more, visit laureususa.com

IOHNNY MAC SOLDIERS FUND

Johnny Mac Soldiers Fund helps honor military service and sacrifice by providing scholarships to veterans and military family members-particularly the children of our nation's fallen and disabled. Since 2014, Johnny Mac has awarded \$12 million in scholarships to more than 1,000 students. To learn more, visit johnnymac.org

ENDNOTES

- * Item is optional or not available on some models. See Packages and Options listing in this brochure or visit MBUSA.com for more information.
- Lower-aspect-ratio tires and accompanying wheels provide substantially increased treadwear, increased tire noise and reduced ride comfort. Serious wheel and tire damage may occur if the vehicle is operated on rough or damaged road surfaces or upon encountering road debris or obstacles. These tires are not designed for use on snow and ice. Winter tires nounted on appropriately sized and approved wheels are recommended for driving in those conditions. Models with 22" o
- All *Mercedes me* services operate only where cellular and GPS signals are available, which are provided by third parties and not within the control of Mercedes-Benz USA, LLC. Mercedes me connect assist services, and 3 years of Mercedes me connect assist services are included at no additional charge with new-vehicle sales and leases at an authorized Mercedes-Benz dealer. Models with MB Navigation also include 3 years of over-the-air map updates (two updates per year), 3 years of live traffic information provided by TomTom,[®] 1 year of Concierge Service, and a 1-month trial (up to 1GB) of in-vehicle WiFi and streaming audio. Subscriber Agreement is required for service to be active. Some services are only available on select vehicles. Your PIN is required to use certain services. Connection may be limited by cellular signal and other factors. Features may be introduced and updated at varying dates, and may also require a vehicle software update. Some ervices may be limited or restricted in some areas. Driver is responsible for complying with traffic and other laws. The Mercedes me connect Mobile App is compatible with Apple iPhone® models and Android-based phones, and may require a oftware update. See your dealer or MBUSA.com/mercedesme for details.
- 6-seat cabin configuration replaces power 2nd-row 3-passenger seat with twin power captain's chairs
- Off-road driving should only be attempted by drivers with the necessary skill, experience and understanding of the vehicle's limits. Read Operator's Manual before driving off-road.
- Read Operator's Manual before towing. In some states, aftermarket trailer brakes are required. See dealer for details. Active Brake Assist may not be sufficient to avoid an accident. It does not react to certain stationary or suddenly moving objects or pedestrians, may not react in certain situations where objects cannot be clearly identified, nor does it recognize or predict the curvature and/or lane layout of the road or every movement of vehicles and pedestrians ahead. It is the driver's responsibility at all times to be attentive to traffic and road conditions, and to provide the steering, braking and other driving inputs necessary to retain control of the vehicle. Drivers are cautioned not to wait for the system's alerts before braking, as that may not afford sufficient time and distance to brake safely. See Operator's Manual for system operating speeds and additional information and warnings.
- Blind Spot Assist is a warning system only. Blind Spot Assist or Active Blind Spot Assist may not be sufficient to avoid all accidents involving vehicles in your blind spot and does not estimate the speed of approaching vehicles. It must not be used as a substitute for driver awareness and checking of surrounding traffic conditions. Exit Warning Assist feature operates up to three minutes after vehicle is switched off, or until indicator in mirror flashes three times. See Operator's Manual for system operating speeds and additional information and warnings.

 PRE-SAFE® closes the side windows when the system's sensors detect side movements that suggest a possible rol
- side impact. A small gap is left near the fully closed position. Audio/multimedia system must be turned on for PRE-SAFE
- Even the most advanced safety systems may not be sufficient to avoid an accident. Please refer to more detailed information on specific systems elsewhere in this brochure, at MBUSA.com, and in the vehicle's Operator's Manual. Some
- 10 Parking assistance systems are not substitutes for driver attention to the immediate surroundings, as well as any people animals or vehicles in or approaching the vehicle's maneuvering range. System cannot determine if a space is legally available or of a suitable surface for parking. See Operator's Manual for additional information, tips and warnings.
- Surround View System does not audibly notify driver of nearby objects and is not a substitute for actively checking around the vehicle for any obstacles or people. Images displayed may be limited by camera field of view, weather, lighting conditions and the presence of dirt, ice or snow on the cameras.
- 12 The purchase of a new, SiriusXIM®-equipped vehicle includes a 6-month introductory subscription to the SiriusXM All Access package. If you decide to continue your subscription after your trial, the plan you choose will automatically renew and you will be charged according to your chosen payment method at then-current rates. Fees and taxes apply. To cancel you must call SiriusXM at 1-866-635-2349. See SiriusXM Customer Agreement for complete terms at siriusxm.com. All fees and programming subject to change.
- 13. While the navigation system provides directional assistance, the driver must remain focused on safe driving behavior including paying attention to traffic and street signs. The driver should utilize the system's audio cues while driving and should only consult the map or visual displays once the vehicle has been stopped in a safe place. Maps do not cover all areas or all routes within an area, may require periodic updating, and may not reflect recent or temporary changes to
- 14 Apple CarPlay™ is a product of Apple Inc. Android Auto is a product of Google Inc. Device and app providers' terms and privacy statements apply. Requires connected compatible device and data plan. Apps, content and features are selected solely by their providers. Connection to apps and streaming services may be limited by the device's network connection. Data usage is routed through device and subject to fees, charges and restrictions in user's wireless plan. Vehicle's factory audio/information interface may not be used simultaneously with Apple CarPlay or Android Auto. When Apple CarPlay
 Android Auto is in use, the steering-wheel voice control button accesses Siri® or Google voice recognition software for
- An adapter cable is required to connect a device with an earlier-generation USB port. One cable is provided with vehicle Display may not be visible with certain eyewear, including polarized glasses.
- 17 Stated rates of acceleration are estimated based upon manufacturer's track results and may vary depending on model. environmental and road surface conditions, driving style, elevation and vehicle load.

 18 Driving while drowsy or distracted is dangerous and must be avoided. ATTENTION ASSIST® is a warning system only.
- ATTENTION ASSIST and Active Lane Keeping Assist may be insufficient to alert a fatigued or distracted driver of lane drift and cannot be relied on to avoid an accident or serious injury. See Operator's Manual for system's operating speeds and additional information and warnings.
- 19 Car-to-X services are activated as part of Mercedes me connect. Connected services operate only where cellular and GPS satellite signals are available, which are provided by third parties and not within the control of Mercedes-Benz USA, LLC. See your dealer or MBUSA.com/mercedesme for details.
- 20 Wireless charging and NFC pairing available only for devices with compatible technology and size. See Operator's Manual for more information. Devices sold separately.
- Unsecured cargo can become hazardous in a collision. Always secure cargo using the floor-mounted tie-downs.

 Active Distance Assist DISTRONIC® cruise control is not a substitute for active driving involvement. It does not adapt
- cruising speed in response to stationary objects, nor does it predict the curvature and lane layout of the road ahead or the movement of vehicles ahead. Active Steering Assist requires driver to hold steering wheel and be ready to steer vehicle at any time. It may not recognize lane markings in some lighting, weather and road conditions. It is the driver's responsibility at all times to be attentive to traffic and road conditions, and to provide the steering, braking and other driving inputs necessary to retain control of the vehicle. Drivers are cautioned not to wait for the system's alerts before braking, as that may not afford sufficient time and distance to brake safely.
- 23 Drivers are cautioned not to wait for the system's alerts before braking, as that may not afford sufficient time and distance to brake safely. Braking effectiveness also depends on proper brake maintenance, and tire and road conditions. See Operator's Manual for system operating speeds and additional information and warnings
- 24 System cannot prevent a collision, and does not alert the driver of an impending collision or system activation. It does not intervene if vehicle is backing up, and does not apply the brakes if the driver is accelerating or if Active Parking Assist is operating. When PRE-SAFE closes the side windows, a small gap is left near the fully closed position.
- 25 Active Lane Change Assist is not a substitute for active driving involvement. It estimates but does not predict the curvature and lane layout of the road ahead or the movement of vehicles ahead. It is the driver's responsibility at all times to be attentive to traffic and road conditions, and to provide the driving inputs necessary to retain control of the vehicle. System may not detect some objects, obstacles or vehicles in the area into which the vehicle would move. See Operator's Manual for system operating speeds and additional information and warnings.
- 26 Driver is responsible for safely slowing and/or stopping vehicle at intersections, and for giving right-of-way to other drivers. System is not a substitute for driver awareness to posted speed limits and other conditions. Driver is responsible for safely operating vehicle in accordance with local traffic laws and driving conditions.
- 27 No system, regardless of how advanced, can overcome the laws of physics or correct careless driving. Please always wear your seat belt. Driver's deliberate steering inputs are required to initiate the system's action, and can override its intervention at any time. See Operator's Manual for system operating speeds and additional information and warnings
- 28 Delayed availability. Please see your dealer.
 29 Roadside Assistance repairs may involve charges for parts, service and towing. Vehicle must be accessible from main roads Depending on the circumstance, these services may be provided by an outside provider, courtesy of Mercedes-Benz Roadside Assistance. Restricted roadways, acts of nature and vehicle accessibility may limit our ability to provide services to you. For full details, eligibility requirements, and limitations/exclusions of Sign and Drive services, as well as the Roadside Assistance Program, please see your dealer

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