







A Rich Legacy

Over the years, I have sat behind the wheel of 'FORCE ONE', one of the finest vehicles world. But you would wonder, as to why and holds close to his 'FORCE ONE'. something in common. It's called Legacy.

The roots of the brand new 'FORCE ONE' from Force Motors can be traced as far back as 1958. Late Shri N.K. Firodia, set up Force Motors with the vision to provide affordable commercial transport for the masses by harnessing the best available technology and offering reliable and efficient products.

We all know that Force Motors is known for its constant innovation in the light commercial vehicle segment, and carrying that same ideology forward, they bring to you, the

some of the finest cars from around the made by an Indian OEM in the personal vehicle space. Just take a test drive and you a man like me, Amitabh Bachchan, sits tight will agree with me, this is one SUV that you just can't get enough of. At least I didn't. That's because my SUV and me share It is amongst one of the best driving experiences in my life. I must admit, every feature of the 'FORCE ONE' takes me completely by surprise. The rugged steel chassis, outstanding ride quality, the generous legroom, the ample headroom, and of course, the vroom!!! That really is the clincher. Imagine a 141 BHP, 2.2 ltr FMTECH, Common Rail Direct Injection engine made under license from Daimler (yes, that Daimler).

> So be a part of this rich legacy by driving out your brand new 'FORCE ONE'.





Style -





Bold Full Chrome Radiator Grill with Embossing

Adds to its bold personality.

Body Coloured Bumpers
Smart looking body colour front and rear bumpers come as standard fitment.



16 inch Stylish Alloy Wheels (including spare wheel)
Sporty looking, with custom-made Force Hub Caps.
Outstanding ride and handling.



Leather Wrap Steering Wheel and Sporty Gear Knob with Chrome Bezel.

Aluminium Side Step

Hybrid design, slip resistant side steps for easy entry and exit.





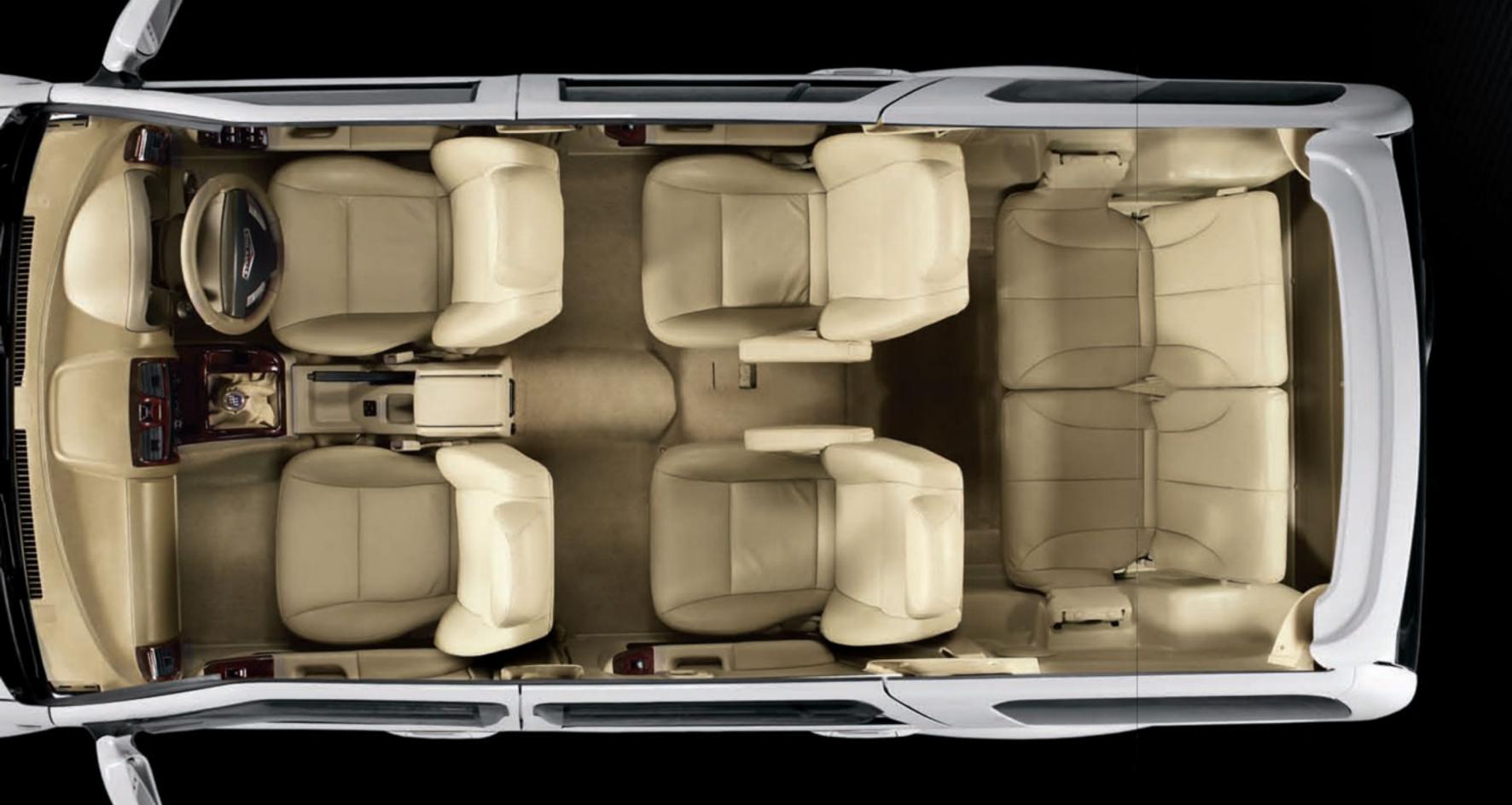
Stylish Roof Rails

Gives the 'FORCE ONE' a tough and rugged look.





- 30 display colour options
- Bluetooth connectivity
- 2 front and 2 rear speakers



Comfort





Height adjustable Driver Seats with adjustable Headrest

Luxurious and comfortable front seats with integrated headrests. Adjustable seat belts hold your body to the seat without restricting your movement.

Power Windows

To move your windows up or down at the touch of a button.

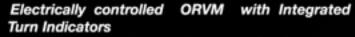
Sunglass Holder

Conveniently located for safe keeping of your high-end glares.



Controls on Steering Wheel

Control your audio output, switch to cruise control and access bluetooth connectivity without taking your hands off the wheel.



Adjust rear view mirrors with the touch of a finger. Amplify your style quotient.



FORCE ONE

Seating

If you thought the exterior was great, wait for the interiors. The inside is enveloped with leather upholstery moving seamlessly from the front to the rear.

- All front facing seats with leather upholstery and theatre like seating
- . Best in class legroom in second as well as in third row
- Armrest for driver and co-driver with a double fold utility box
- · Second row seat (60:40) split and third row reclining
- Option of captain seats with armrest in second row
- On second row, folding armrest between the seats with cup holder
- Spacious front facing third row seats with specially designed foot well for more legroom

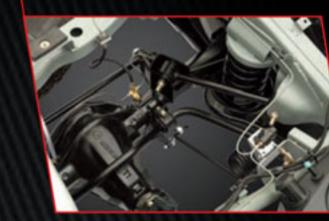


Tilt and collapsible steering column for greater comfort and safety.



Dual AC Vents for each Row

All three rows with dual AC vents, independent AC control for first row and second/third rows.



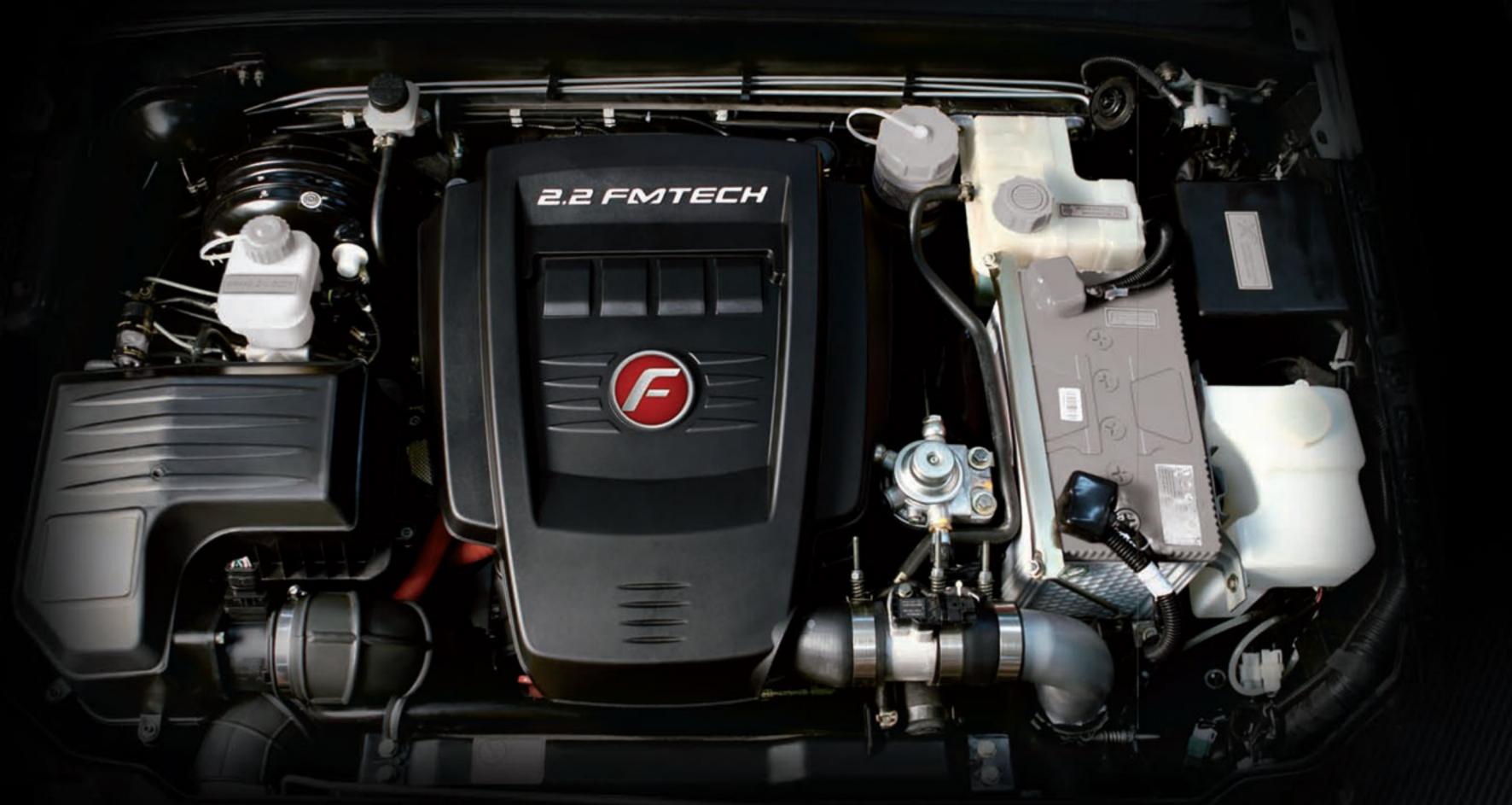
Suspension

Front: Independent Double Wishbone Coil Spring Suspension

The double wishbone coil spring front suspension enhances both driving dynamics and comfort. The coil spring and gas chamber shock absorbers improve the ride quality.

Rear: Multilink with Pan Hard Rod and Coil Spring

Regardless of load distribution, the rear wheel suspension keeps the vehicle stable and hugs the road even while maneuvering at high speeds.



Technology





Multi-Information Display

Lets the driver view an array of information about the vehicle. Right from distance travelled, average speed, trip wise fuel consumption, service over due warning, over speeding warning, distance to empty and more.

Fog Lamp Bezel

High intensity fog lamps in front as well as rear to light up the road when visibility is affected due to rain, fog, dust or snow.



All New Wrap-Around Projector Lamps with DRL

Daytime running LED lamps that switch on automatically when ignition is turned on and are over-ridden when wrap-around projector headlamps are activated. Offered for the first time by an Indian OEM. Dominates the front look and leaves a lasting impression.



Reverse parking assist with distance indicator makes parking in tight spaces effortless.





Raw Power meets Refined Luxury

The supercharged 'FORCE ONE' beats faster than any other SUV in its segment. Infused with a new 2.2 litre FMTECH CRDi engine (made under license from Daimler AG Germany), its subdued growl is like a beast waiting to be unleashed. Incorporated with the latest technology, this high power-to-weight ratio engine with a top speed of 160 kmph, makes driving the 'FORCE ONE' a thrilling experience.



Ride and Handling Fine-tuned by Lotus Engineering UK.



Brakes

Advanced braking system for sure stop braking.

Front: Ventilated disc with twin pot four piston callipers.

Rear: Drum with auto adjuster.

Parking: Mechanical linkage type.

Colors

'FORCE ONE' comes in four metallic clear coats and one solid white that are tested and proven to be heat, dirt, water and scratch resistant. The secret behind a good looking car is great paintwork.



Intense White

Bold Black

Fierce Red

Emphatic Grey

Robust Blue

Specifications

Wheel Base (mm) Ground Clearance (mm) Seating Capacity	1860 x 1780 x 1885 3025 205 5+D / 6+D 70 litres	SEATING 3 way adjustable driver seats (Sliding, Reclining and Height adjustment) 2nd row seat - Captain seats, reclining and double folding 2nd row seat - (60:40) Split with central armrest with double folding and reclining	,	SAFETY AND SECURITY Remote Key Entry Driver Seatbelt Warning Door Open Warning and Display Reverse Parking Sensor Brake Pad Wear Indicator	
Fuel Tank Capacity (litres) Min. Turning Radius (metres)	6.0m	3rd row seat - Folding and recline, front facing	*	Centerlocking	1
EXTERIORS	ESTREE STATE	Adjustable angle headrests Plush leather upholstery	1	Overspeed Warning	*
Type of headlamp	Projector Headlamp with			COMPORT AND CONVENIENCE	,
Bold Full Chrome Radiator Grill with Embossing	Day Running Lamps (DRL)	INTERIORS Wooden Finish Panel	/	Progressive Cruise Control All 3 Row Airconditioning (HVAC)	1
Front & Rear Fog Lamps	1	Force Signature Scuff Plates	/	with Independent AC Control in 1st and 2nd row	v
Body Coloured Wheel-Arch	4	Leather Wrap Steering Wheel	¥	Puddle Lamp	
Body Coloured Front & Rear Bumpers	1	Stylish Gear Knob with Chrome Bezel	✓	All four Power Windows with Individual Control	
Body Coloured ORVM, Handles, Footstep Cap	os 🗸	12V Power Sockets	3 nos.	Multi-Information Display	
Roof Rail / Sky Rack	4	Illumination Control	For Instrument Cluste		
Aluminium Side Stepper	¥	BUCCTA BRUCKET		 Mobile Charger and Ash Tray for second row 	
Power foldable ORVM with Side Indicators	V	INFOTAINMENT	,	Sunglass Holder	
Stylish Force Hub Caps	-	JVC Audio System (2 DIN CD/MP3 player - type):	¥	Double Folding Box with Utility Box	
Chrome Plated Twin Exhaust	1	USB Port with 30 Display Colours and Aux. in Port		Service Overdue Warning	
Tail Gate Spoiler with Stop Lamp	-	Speakers	4	Coolant Level Indicator	
Rear Windscreen Wiper with Washer	*	Audio Control mounted on Steering	· ·	Headlamp Levelling Switch on Combi Switch	ch



Front Demister



ENGINE Engine Name 2.2 FMTECH (TD2200 BSIV) Engine Type Displacement (cc) 4 Cyl in-line, DOHC 16 Valve, Turbo Intercooled Max. Power in Kw (Ps@rpm) (104 kw) 141 ps @3800 rpm Max. Torque in Nm@rpm 321 Nm @ 1600-2400 RPM Fuel System Common Rail Diesel Injection BS-N Emission Status

Transmission TYPE G32 / 5, Synchromesh, with DMFW 5 Forward 1 Reverse Gears

Make and Type Front - Non Driven Stub Axle Rear - Driven, Full Floating Type Axle

Front Independent double wishbone with coil spring Multi-link with pan hard rod and coil spring Shock Absorbers (Front & Rear) Gas charged telescopic shock absorber
Anti-Roll Bar On both front and rear axle

Steering Type

Power assited, tilt and collapsible with protection guard Hydraulic operated single plate dry type, 240mm Dia with DMFW with effort reducing mechanism Clutch size and type

Type Front Hydraulic vaccum assisted with LCRV Ventilated disc with twin pot four piston calliper Drum with auto adjuster Mechanical linkage type Rear Parking

235/70 R16 Tubeless tyres 16" Alloy Wheels Wheels

C in C Ladder type Type of chassis

Ride and Handling Fine-tuned by Lotus Engineering, UK





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NOTE: On account of continuous Research and Development, specifications are subject to change. The data included herein is to be regarded as approximate. Accessories shown may not necessarily be part of standard equipment.